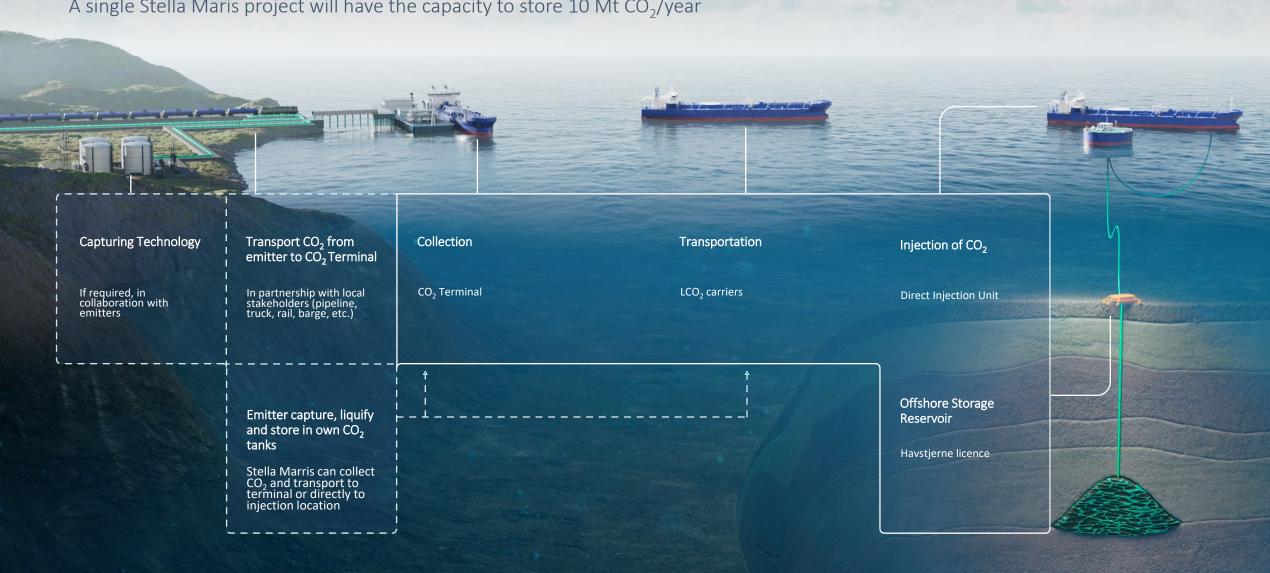
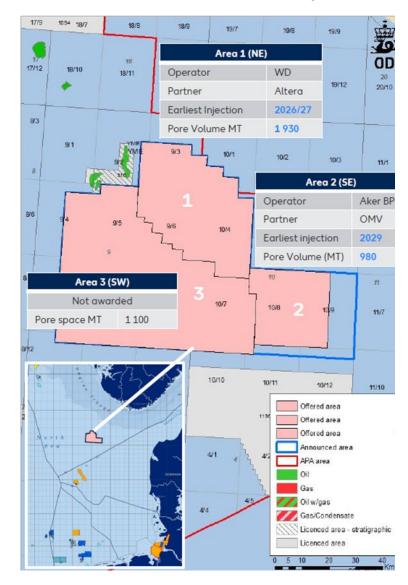
Stella Maris – from terminal to storage A single Stella Maris project will have the capacity to store 10 Mt CO₂/year



Altera has been awarded a CO₂ exploration licence offshore Norway

The Havstjerne reservoir is planned to be in operation in 2027

- Licence awarded together with our partner Wintershall Dea
 - 40/60% ownership share
 - Wintershall Dea as operator of the licence
- Located south of the North Sea closer to the European market
- The reservoir is expected to have the capacity of receiving around 7 Mt $\rm CO_2/year$ and with total capacity of around 200 Mt $\rm CO_2$
- Plan for first CO₂ injection in 2027



CO₂ Terminal (CO₂T)

Principal dimensions (80k cbm design):

Length o.a.

220m

Breath (M)

58m

Depth (M)

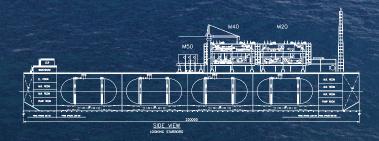
24.5m

Design Draft 13m

50-80k cbm storage

Annual capacity up to 7 mt/unit

Designed for shore power





Designed to receive and process:



High- & lowpressure gas from pipelines



Medium & lowpressure liquid from road, ships or barges



Collection, Processing and Export

Various qualities with different levels of impurity

LCO₂ Carriers

Key Innovations:

Dynamically positioned LCO_2 carrier

Low pressure CO₂ tanks

Equipment for offshore offloading of CO₂

Power Source for injection unit

New, state of the art LCO₂ carrier design

50,000 cbm - low pressure tanks

CO₂ stored and transported as liquid at 6,5 barg & -47°C

Zero emission capable

Battery hybrid installation

LNG/Biogas/NH3 as fuel

Principal dimensions:

Length o.a. 238m

Breath (M) 38m

22m

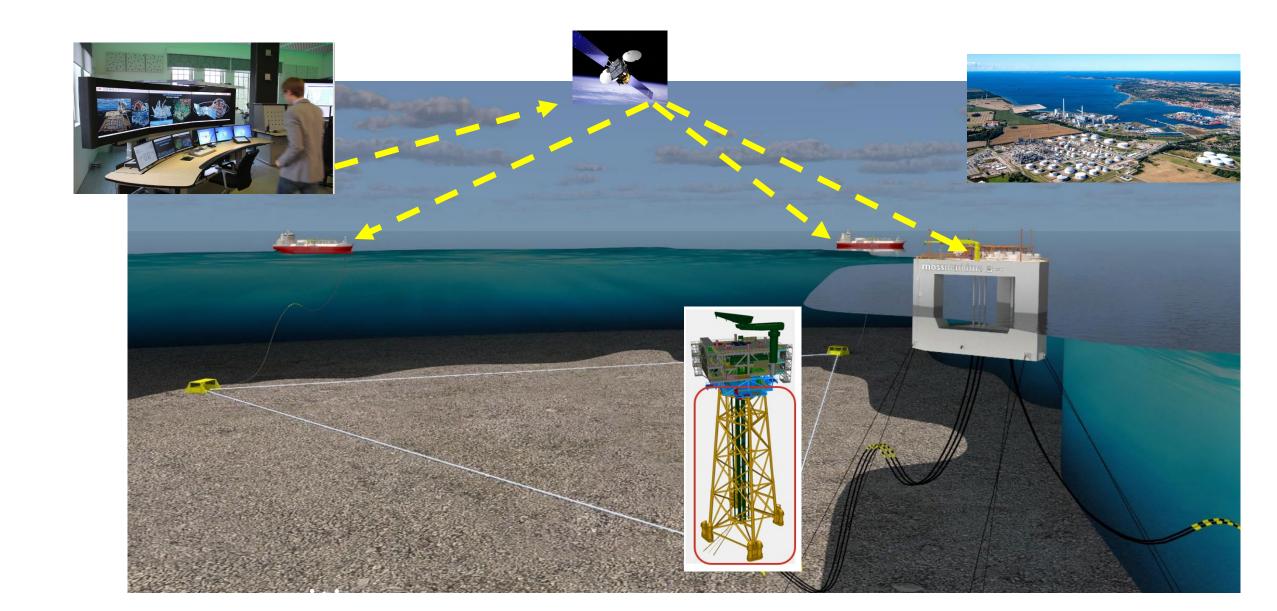
Design Draft

Depth (M)

Transport and DP offloading

13m

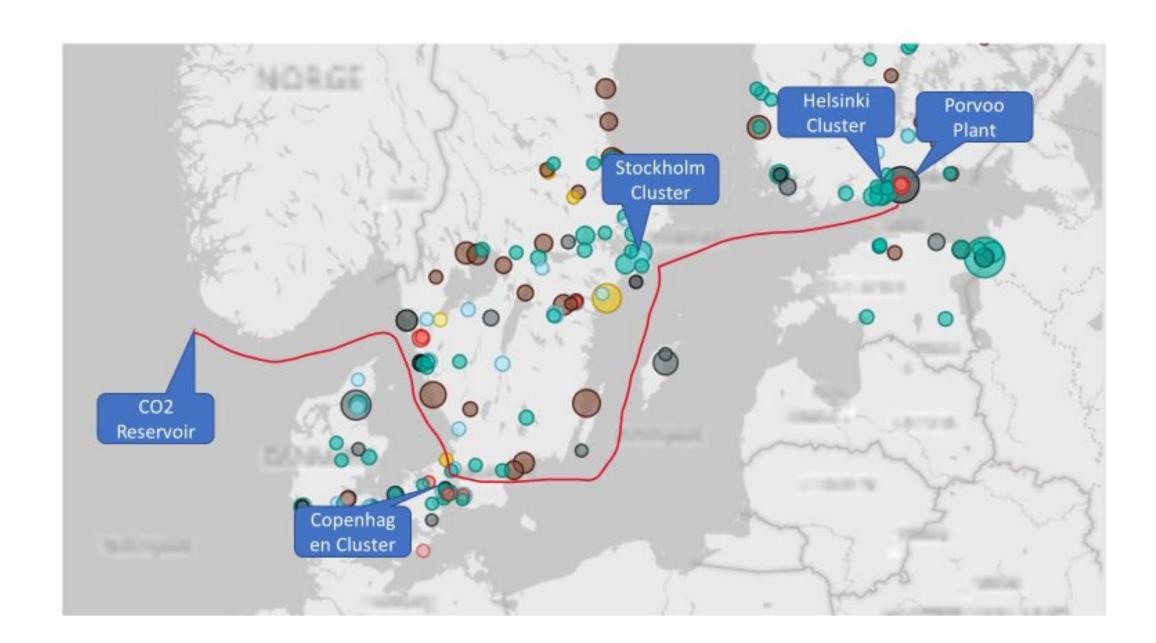
Stella Maris CCS concept



Helsinki Region emissions adding up to 18 Mtpa of CO₂

Facility name	Company name		atest biogenic CO2 Lat missions [tonnes] CO			
Porvoo Refinery	Neste Oyi	2,570,000	0	0 %		
Imatra Mills	Stora Enso Oyj	2,360,000	2,178,000	92 %		
Joutseno Pulp Mill	Metsä Fibre Oy; Metsä Board Oyi	1,340,000	1,312,000	98 %		
Hanasaari B Power Plant, Helsinki	Helen Oy	1,290,000	0	0 %	41 facilities	Tampere
Salmisaari Power Plant	Helen Oy	1,270,000	240,000	19 %		Grand
Kymi Mill	UPM-Kymmene Oyj	1,130,000	1,052,000	93 %	18.71M tonnes CO2	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
Kaukaan Tehtaat, Lappeenranta	UPM-Kymmene Oyi	1,060,000	983.000	93 %	10.7 THE tonnes CO2	
Sunila Factory	Stora Enso Oyj	736,000	704,000		Pulp and paper	
Kaukaan Voima Power Plant, Lappeenranta	Kaukaan Voima Oy	630,000	542,000	86 %	Pulp and paper	A. 1
Porvoo Olefins Production Facility	Borealis Polymers Oy	568,000	0	0 %		
Espoo Power Plant	Fortum Power And Heat Oy	502,000	0	0 %		
Martinlaakso Power Plant	Vantaan Energia Oy	470,000	243,000	52 %		
Kuusankoski Power Plant, Kouvola	Kymin Voima Oy	425,000	383,000	90 %		anta
Kotka Mills	Kotkamills Ov	417,000	229,000	55 %		
Lappeenranta Cement Factory	Finnsementti Oy	376,000	0	0 %		Hämeenlinna
Riihimäki Facility	Fortum Waste Solutions Oy	342,000	0	0 %		Lahti
Kirkniemi Power Plant, Lohja	Sappi Finland Operations Oy	331,000	83,000	25 %		ouvola
Heinola Fluting Mill	Stora Enso Oyj	326.000	211.000	65 %		rouvoia
Anjala Mill	Stora Enso	252,000	158,000	63 %		
Kivenlahti Heating Plant, Espoo	Fortum Power And Heat Oy	243,000	242,000	100 %		
Simpele Factory	Metsä Board Oyj	238.000	157,000	66 %	Pulp 7M	The state of the s
Vantaa Waste-to-Energy Plant	Vantaan Energia Oy	184,000	0	0 %		
Tolkkinen Power Plant	Porvoon Energia Oy	182,000	182,000		Power and heat	
Hovinsaaren Power Plant, Kotka	Kotkan Energia Oy	175,000	120,000	69 %	Tower and near	
Järvenpää Power Plant	Fortum Power And Heat Oy	174,000	150,000	86 %		
Vanajan Power Plant, Hämeenlinna	Loimua Oy, Elenia Lämpö Oy	170,000	163,000	96 %		E18 Otka
Kerava Power and Heat Plant	Keravan Lämpövoima Oy	163,000	158,000	97 %		
Kilpilahden Hydrogen Production Facility, Porvoc		160,000	0	0 %		Salo F12
Vuosaari Power Plant	Helen Oy	127,000	0	0 %	Coal and lignite 4M	Eastern Called
Järvelä Plywood Factory	Loimua Oy	110,000	108,000	98 %	and and agrice in	E18
Hanko Boiler Plant	Adven Oy	102,000	100,000	98 %		National
Forssa Power Plant, Kiimassuo Power Plant, For	Nevel Oy; Fingrid Oyj	101,000	100,000	99 %		Espoo Park Park
Waste-to-Energy Plant Kotka	Kotkan Energia Oy	100,000	50,000	50 %		singtors
Tytyri Lime Factory, Lohja	Nordkalk Oy Ab	77,000	0	0 %	Biomass and bioenergy 2M	L Substitution of the subs
Kymijärvi Power Plant, Lahti	Lahti Energia Oy	7,000	0	0 %	Oil and gas, downst Che Wa	
Hämeenlinna Factory	Ssab Europe Oy					
Imatra Steel Mill	Ovako Imatra Oy Ab				Haz	
Kantvik Power Plant	Suomen Sokeri Oy				Plasti	Sosnovyy
Myllypuro Heat Plant	Helen Oy				and the second s	Constant
Porvoo Power Plant	Kilpilahden Voimalaitos Oy				Was	CaptureMap
Tervakoski Facility	Tervakoski Oy				Non-metalli	©2024 TomTom Microsc
Total		18,708,000	9,848,000		Refinery 3M	©2024 TomTom Microso







3. Process Block Flow Diagram



