## LUT University

# LAND OFTE CURIOUS





# Strategic insights into CO2 interactions with metallic components and energy infrastructure

Masoud Moshtaghi Tenure-Track Assistant Professor Head of Mechanics of Materials Lab Department of Mechanical Engineering School of Energy Systems Lappeenranta-Lahti University of Technology <u>masoud.moshtaghi@lut.fi</u>







0.0



LUT University

### **About LUT**



4 campuses in Finland

- Lappeenranta
- Lahti
- Kouvola
- Mikkeli
- EU office in Brussel

LUT is among the world's **TOOP 2000** universities in Impact Rankings

LUT University

> We are in the **GLOBAL TOP 41** in Citations per Faculty in the QS World University Rankings 2025

LUT University

LUT is in the world's TOP 10 IN CLIBATE ACTION CLIBATE Clucation Impact Bankings 2024



Hydrogen Europe <text><text><section-header><section-header>



LUT Mechanics of Materials in the top 10 of the world (2021-2025)



### Fatigue of high-strength steels

### Energy infrastructures such as hydrogen, CO2, methanol, ammonia, etc.



# LUT Mechanics of Materials in the top 5 of the world (2021-2025)







Industrial collaboration partners and funding agencies









### **Selected publications**







B

ELSEVIER

iiW

Hydrogen decelerates fatigue induced grain boundary migration in nanostructured iron

M.W. Kapp <sup>1</sup> A M. Zawodzki <sup>1</sup>, M. Antoni <sup>1</sup>, D. Zwittnig <sup>2</sup>, M. Tkadletz <sup>4</sup>, M. Moshtaghi <sup>2</sup> <sup>3</sup> . G. Mori<sup>2</sup>, J. Eckert<sup>14</sup>, O. Renk<sup>14</sup>

Velding in the World	
ttps://doi.org/10.1007/s40194-024-01919-x	

RESEARCH PAPER

#### Fatigue assessment of as-welded and HFMI-treated high-strength steel joints under variable amplitude loading using local approaches

Antti Ahola<sup>2</sup> · Martin Leitner<sup>1,2</sup> · Kiia Grönlund<sup>2</sup> · Peter Brunnhofer<sup>1</sup> · Christian Buzzi<sup>1</sup> · Masoud Moshtaghi<sup>2</sup> · Timo Biörk<sup>2</sup>



Capacity of hydrogen traps affects H-assisted crack initiation and propagation mechanisms in martensitic steels

Mahdieh Safyari<sup>a</sup>, Saurabh Bhosale<sup>b</sup>, Masoud Moshtaghi<sup>a,</sup>



Procedia www.elsevier.com/locate/procedia

International Conference on Structural Integrity 2023 (ICSI 2023)

Influence of Mo content on susceptibility of medium-carbon martensitic high-strength steels to hydrogen embrittlement: single and double O&T





journal homepage: www.elsevier.com/locate/he

Hydrogen-enhanced entropy (HEENT): A concept for hydrogen embrittlement prediction

Masoud Moshtaghi a, b, c, \*, Mahdieh Safyari d, M.M. Khonsari b <sup>6</sup> Laboratory of Strel Structures, LUT University, P.O. Box 20, S3851, Lappennuma, Fieland <sup>8</sup> Mechanical and Isularisia Engineering, Department, Louisiana State Liberrity, Baton Reuge, IA, 70803, USA <sup>6</sup> Chair of General and Analytical Chemistry, Mantenuarismini Leadon, Franz Lead Sergie 18, 8700, Lobort, A <sup>6</sup> LRR Light Mendis Technologies Randoffen, Austrian Insultate of Technology, S262, Randoffen, Austria

#### Materials & Design 234 (2023) 112323



Design of high-strength martensitic steels by novel mixed-metal nanoprecipitates for high toughness and suppressed hydrogen embrittlement

Masoud Moshtaghi<sup>a,\*</sup>, Emad Maawad<sup>b</sup>, Artenis Bendo<sup>c</sup>, Andreas Krause<sup>d</sup>, Juraj Todt<sup>e, f</sup>, Jozef Keckes<sup>c, f</sup>, Mahdieh Safyari<sup>g, h</sup>

Engineering Failure Analysis 163 (2024) 108562



Magdalena Eškinja<sup>a,\*</sup>, Gerald Winter<sup>b</sup>, Holger Schnideritsch<sup>b</sup>, Jürgen Klarner<sup>b</sup>,

#### Presentation

Hydrogen embrittlement susceptibility of X52 pipelines in different hydrogen environments under varied constant loads

Ahmed Hamed · Matthias Eichinger · S Masoud Moshtaghi · Gregor Mori



Mahdieh Safyari<sup>a,b</sup>, Masoud Moshtaghi

J Mater Sci (2023) 58:13460-13475

Metals & corrosion

mechanisms

Short Com

<sup>a</sup> LKR Light Metals Technologies Ranshofen, Austrian Institute of Technology, 5282 Ranshofen, Austria

Chair of General and Analytical Chemistry, Montanuniversität Leaben, Franz Josef-Straße 18, 8700 Leaben, Austric



stainless steel in high-pressure hydrogen gas on machining-induced defects

Dependence of the mechanical properties of a metastable austenitic

Inhibition of grain growth by pearlite improves

of H-assisted crack initiation and propagation

cold-drawn ferritic-pearlitic steel wire

Available online at www.sci ScienceDirect

Different augmentations of absorbed hydrogen

tempered martensitic steels: combined

experimental and simulation study

Masoud Moshtaghi <sup>a,\*</sup>, Mahdieh Safyari

under elastic straining in high-pressure gaseous hydrogen environment by as-quenched and as-

of the ultra-low carbon ferritic steel: the influence

Stefanie Pichler<sup>1</sup>, Artenis Bendo<sup>2</sup>, Gregor Mori<sup>1</sup>, Mahdieh Safyari<sup>3,4</sup>, and Masoud Moshtaghi<sup>1,\*</sup>

hydrogen embrittlement susceptibility



Check for spidenes



materials letters	
	19.
Construction for the second	ELSEVIER
narratiola	

materials letters		
	21	
And a state of the	ELSEVIER	

	_
journal homepage: www.elsevier.com/locate/corsci	
Corrosion Science	11923
Contents lists available at ScienceDirect	COR

The effect of HPAM polymer for enhanced oil recovery on corrosion behaviour of a carbon steel and interaction with the inhibitor under simulated brine conditions

Masoud Moshtaghi ",", Magdalena Eškinja ", Gregor Mori ", Thomas Griesser b Mahdieh Safyari a,c, Ivan Cole

Corrosion Science 194 (2022) 109895
-------------------------------------

	Contents lists available at ScienceDirect	CORROSION SCIENCE
	Corrosion Science	A REAL PROPERTY AND ADDRESS OF THE OWNER OWNE OWNER OWNE
SEVIER	journal homepage: www.elsevier.com/locate/corsci	

Mechanisms of hydrogen embrittlement in high-strength aluminum alloys containing coherent or incoherent dispersoids

Mahdieh Safyari <sup>a,b</sup>, Masoud Moshtaghi <sup>c,\*</sup>, Tomohiko Hojo <sup>a</sup>, Eiji Akiyama <sup>a</sup> Institute for Materials Research, Tohoku University, 2:1-1 Kataluin, Aoba-ku, Sendai 980–8577, Japan Graduate School of Inginenring, Tohoku University, Aramaki Atan Aoba 66, Aoba-ku, Sendai 980–8579, Japa Japarentent of General and Anapistal Chemistry. University of Loboku, Frans Aosof Straige 18, Loboka 8700, Ar

2000000000	Available online at www.sciencedirect.com	×	
and the second	ScienceDirect		ENERGY
		1	0
ELSEVIER	journal homepage: www.elsevier.com/locate/he	H/S	

Short Communication

Hydrogen trapping and desorption affected by Check for opticies ferrite grain boundary types in shielded metal and flux-cored arc weldments with Ni addition

Masoud Moshtaghi ", Bernd Loder ", Mahdieh Safyari b, Thomas Willidal <sup>c</sup>, Tomohiko Hojo <sup>b</sup>, Gregor Mori



Hydrogen absorption rate and hydrogen diffusion in a ferritic steel coated with a micro- or nanostructured ZnNi coating Masoud Moshtaghi \*\*\*, Mahdieh Safyari b, Gregor Mori

Hydrogen trapping at micro/nano-sized secondary hardening precipitates in high-strength martensitic stainless steels

Stefanie Pichler, Gregor Karl Mori, Mahdieh Safyari, Masoud Moshtaghi

	Hydrogen resistance and trapping behaviour of a
ENGINEERING ARLINE ANALYSIS	DE GRUYTER Int. J. Mater. Res. 2023; 114(6): 439-

Influence of Mo carbides and two-stage tempering methodology on the susceptibility of medium carbon martensitic steel to hydrogen embrittlement

Vsevold Razumovskiy<sup>c</sup>, Masoud Moshtaghi<sup>a,d</sup>, Gregor Mori

March 2024 Conference: AMPP Annual Conference + Expo 2024 · At: New Orleans, United States



## **Overview of activities of LUT Mechanics of Materials**



- CO2 interaction with metals, Hydrogen Embrittlement & Hydrogen-Assisted Fatigue
- Design and testing materials and structures for hydrogen pipelines, underground storage, storage tanks, etc.
- Steel Structures for Hydrogen Energy: Applications and innovations.
- Energy applications: Hydrogen, ammonia, methane, methanol, CO2, etc.
- Fatigue Assessment: Methods for life prediction and analysis.
- Strength of Welded Joints: Static and fatigue performance.
- High-Strength Steels (HSS & UHSS): Applications and advancements.
- Fatigue Behavior: High-cycle and low-cycle effects linked to microstructure.
- **Microstructure-Property Relationships:** Impact on mechanical performance.
- Structural Quality: Performance of high-strength steels.
- Enhancing Welded Joints: Techniques for improving fatigue strength.
- Numerical Analysis: Stress and welding simulations for structures.
- Thin-Walled Products: Stability and distortion challenges.
- **Steel Performance in Extreme Conditions:** Subzero temperature applications.
- Additive Manufacturing (AM): Structural performance of AM components.









Hydrogen assisted cracking

Block boundaries 80.6 %
 Packet boundaries 19.4%







#### Mechanical Testing and Fatigue Life evaluation

- High Cycle and Low Cyclic Fatigue Test with various test capacities
- Stress corrosion cracking testing in CO2 environment
- Fatigue testing at different pressures up to 500 bar
- Mechanical testing in different sizes and shapes
- Mechanical testing of the specimens in different environments
- Fracture mechanics testing approach, CT specimen
- Micro-Hardness Testing
- Slow Strain Rate Testing
- Finite Element Modelling and Machine Learning

Fatigue crack growth behaviour by linear elastic fracture mechanics (LEFM)

#### MATERIAL TESTING MACHINES (LOAD FRAMES)

- RUMUL Vibroforte 700 high frequency testing machine, April/2022
- 5 MN for static and dynamic loading
- 1200 kN and 750 kN for dynamic and static loading
- 400 kN for dynamic and static loading
- Hz1 and Hz2 frames for 150 kN dynamic and static loading
- 150 kN for dynamic and static loading
- 1 MN compression up to 7 m length columns and beams
- Drop weight testing machine for impact tests

Mechanical testing

 $\frac{da}{dN} = 1.1 \times 10^{-13} (\Delta K)^{4.00}$ 

 $\frac{aa}{dN} = 4.2 \times 10^{-11} (\Delta K)^{2.07}$ 

60 70

(a)

da dN Q

10-8

#### MATERIAL TESTING MACHINES (LOAD FRAMES)



- Laboratory have ten (10) servo hydraulic load frames for dynamic and static loading test set-ups.
- Biggest test rig in Finland for dynamic testing up to 5 MN compression and tension loading.
  - Equipped with movable environment chamber down to -60°C to determinate material and connections behaviour at sub zero temperatures.
  - Full-scale tests of components made of high- and ultra-high-strength steels (S700-S1100).





Environment chamber + Cooling unit





# **FEM and Machine Learning**



### Methodology Data Analytics

#### **Application of Machine Learning**

Development of predictive models

Actual value

- Assessment of various models
- Verification of developed model





### Finite element simulation & Fatigue life prediction





















Transmission electron microscopy (SEM) at LUT



16



# Additive manufacturing in LUT University







# Hydrogen energy applications





Steel design for underground storage



Ship design and fatigue design



Design of hydrogen storage tanks under fatigue and vibration condition



Design of welded pipeline steels





Compressors and gas turbines





### Carbon Capture, utilization, and storage (CCUS)

- Net-zero emission goal is possible by CCUS
- Capturing CO<sub>2</sub> from different sources
- CO<sub>2</sub> transportation
- Utilization of CO<sub>2</sub> for enhanced oil recovery (EOR)
- Storage of CO<sub>2</sub> in onshore or offshore









### **CO<sub>2</sub> Transportation**

- It is important to safely transport captured CO<sub>2</sub> with a reliable and economic transportation system.
- It can be done by using tankers, pipelines, and ships in various CO<sub>2</sub> phases.

### Four different CO<sub>2</sub> transportations

- Gaseous
- Liquid
- Dens-phase
- Supercritical





(Mandra, 2023)

("CO2 transport infrastructure," 2025)



#### Critical point: 31 °C, 74 bar





- Suitable for short-distance pipelines
  - Gas
  - Liquid
- Suitable for long-distance pipelines and economically better
  - Dense phase
  - Supercritical



• In the presence of liquid water, carbon dioxide hydration occurs.

Bulk Solution  
Reactions  

$$\begin{array}{c}
CO_{2}(aq) + H_{2}O_{(l)} = H_{2}CO_{3}(aq) & (1) \\
H_{2}CO_{3}(aq) = HCO_{3}^{-}(aq) + H_{(aq)}^{+}(2) \\
HCO_{3}^{-}(aq) = CO_{3}^{2-}(aq) + H_{(aq)}^{+}(3) \\
HCO_{3}^{-}(aq) = CO_{3}^{2-}(aq) + H_{(aq)}^{+}(3) \\
\end{array}$$
Anodic Reaction
$$\begin{array}{c}
Fe_{(s)} \Rightarrow Fe_{(aq)}^{2+} + 2e^{-} & (4) \\
Pe_{(aq)} + 2e^{-} \Rightarrow H_{2}(g) & (5) \\
Phi_{2}CO_{3} + 2e^{-} \Rightarrow 2HCO_{3}^{-} + H_{2}(g) & (6) \\
H_{2}CO_{3} + 2e^{-} \Rightarrow 2HCO_{3}^{-} + H_{2}(g) & (7) \\
\end{array}$$





### **Methodology**

#### Material

- Carbon steel grade C1020 with ferritic microstructure is studied.
- Solution
  - Deionized water saturated with CO<sub>2</sub> and 1.5 wt. % NaCl.
  - Solution temperature is set at 25, 30, 60, 75, 90 °C.
  - Polymer and Inhibitor concentrations were 0-10000 ppm HPAM and 0-200 ppm Inhibitor C.

 $R_p = \frac{\Delta E}{\Delta i}$ 

- Electrochemical tests
  - Linear polarization resistance (LPR)
  - Polarization ±10 mV vs. OCP and 0.125 mV/s scan rate.
- Surface analysis
  - Scanning electron microscopy (SEM) equipped with an EDS.
  - X-ray photoelectron spectroscopy.
  - X-ray diffraction analysis



 $b_a b_c$ 

 $CR = \frac{0.13i_{corr}EW}{1}$ 





### > Corrosion rate

2.9



**(A)** 



Surface analysis and corrosion products





CO<sub>2</sub>-saturated + 1.5 wt. % NaCl solution

120 h at 25 °C.

CO<sub>2</sub>-saturated + 1.5 wt. % NaCl +1000 ppm HPAM

solution 120 h at 25 °C.



Surface analysis and corrosion products



 $CO_2$ -saturated + 1.5 wt. % NaCl solution 120 h at 75 °C.

 $CO_2$ -saturated + 1.5 wt. % NaCl +1000 ppm HPAM

solution 120 h at 75 °C.



Surface analysis and corrosion products



 $CO_2$ -saturated + 1.5 wt. % NaCl +1000 ppm HPAM

+ 100 ppm inhibitor, solution 120 h at 25 °C.

 $\rm CO_2\mathchar`-saturated + 1.5$  wt. % NaCl +1000 ppm HPAM

+ 100 ppm inhibitor, solution 120 h at 75 °C.



> Iron oxide formation in the presence of HPAM and inhibitor C instead of iron carbonate.

> XPS results show HPAM is bound to the surface of carbon steel.





> The effect of temperature on corrosion rate and product in 1.5 wt.% NaCl and  $CO_2$ -rich environment.





### Mixture of Gaseous hydrogen & CO2





• Shot-peened specimens exhibited higher H uptake under both conditions



#### **Recently published works:**

- Moshtaghi, M., Eškinja, M., Mori, G., Griesser, T., Safyari, M., Cole, I., 2023. The effect of HPAM polymer for enhanced oil recovery on corrosion behaviour of a carbon steel and interaction with the inhibitor under simulated brine conditions. Corrosion Science. <u>https://doi.org/10.1016/J.CORSCI.2023.111118</u>
- Eškinja, M., Moshtaghi, M., Hönig, S., Zehethofer, G., Mori, G., 2022. Investigation of the effects of temperature and exposure time on the corrosion behavior of a ferritic steel in CO2 environment using the optimized linear polarization resistance method. Results in materials. <u>https://doi.org/10.1016/J.RINMA.2022.100282</u>

Corrosion Science 217 (2023) 111118



Masoud Moshtaghi <sup>a,\*</sup>, Magdalena Eškinja <sup>a</sup>, Gregor Mori <sup>a</sup>, Thomas Griesser <sup>b</sup>, Mahdieh Safyari <sup>a, c</sup>, Ivan Cole <sup>d</sup>

Investigation of the effects of temperature and exposure time on the corrosion behavior of a ferritic steel in  $CO_2$  environment using the optimized linear polarization resistance method

Magdalena Eškinja<sup>a</sup>, Masoud Moshtaghi<sup>a,\*</sup>, Stefan Hönig<sup>b</sup>, Gerald Zehethofer<sup>b</sup>, Gregor Mori<sup>a</sup>



### **Conclusions:**

- **Dual Functionality of HPAM Enhances ROI**: HPAM not only improves oil recovery but also exhibits corrosion inhibition capabilities, offering cost savings by reducing the need for additional corrosion inhibitors in CO<sub>2</sub>-exposed environments.
- Extended Asset Lifespan: The use of HPAM and its synergistic combination with QAC-based inhibitors significantly reduces corrosion in carbon steel, potentially extending the operational life of pipelines and downhole equipment.
- **Cost-Effective Corrosion Mitigation**: Integrating HPAM in EOR operations can decrease the frequency and cost of maintenance interventions associated with CO<sub>2</sub>-induced corrosion in carbon steel infrastructure.
- **Optimized Inhibitor Use Reduces Chemical Costs**: The study shows that a lower concentration of QAC inhibitor (100 ppm) is effective when combined with HPAM, leading to lower chemical usage and associated operational costs.
- **High-Temperature Stability**: The HPAM + inhibitor system performs well at 75 °C, suggesting it is suitable for high-temperature reservoirs, expanding its applicability across a broader range of oilfield conditions.
- Lower Environmental Impact: Reducing corrosion through polymer-inhibitor synergy lessens the environmental risk of leakage and spills, supporting ESG and sustainability targets.



### **Conclusions:**

- **Improved Operational Predictability**: The stability and consistency of corrosion mitigation over 120 hours (long-duration exposure) enhances operational reliability and reduces unplanned downtimes.
- **Decreased Risk in CO<sub>2</sub> Pipelines**: For companies involved in CO<sub>2</sub> transport and storage (CCS), applying HPAM or HPAM-inhibitor systems can help reduce internal corrosion risks, enhancing pipeline safety.
- **Compatibility with Existing Infrastructure**: HPAM and QAC-based inhibitors do not require material upgrades or changes in standard steel compositions, allowing easy integration into existing systems.
- **Reduced Risk of Scale and Biofouling**: The study suggests no major microbial corrosion or scaling issues associated with HPAM at tested concentrations, supporting cleaner operations.
- Enables Leaner Corrosion Monitoring Programs: Improved corrosion control with HPAM reduces variability, potentially allowing operators to streamline monitoring protocols and reduce inspection frequency.
- **Supports Polymeric EOR Adoption**: Demonstrating corrosion protection removes a key barrier to broader adoption of HPAM-based polymer flooding, unlocking higher EOR yields.



### **Conclusions:**

- Scalability for Large Field Operations: The effectiveness of HPAM at standard operational concentrations (500– 1000 ppm) makes it scalable and economical for large-field deployment.
- Improved Risk Management in  $CO_2$ -EOR Projects: The findings enhance confidence in managing corrosion risks in  $CO_2$ -EOR applications, where corrosion has historically been a critical challenge.
- Alignment with Regulatory Compliance: The formation of stable, protective iron oxide layers (Fe<sub>5</sub>O<sub>7</sub>, Fe<sub>2</sub>O<sub>3</sub>, Fe<sub>3</sub>O<sub>4</sub>) indicates passive protection mechanisms that align with long-term integrity standards for CO<sub>2</sub> storage sites.
- There is a high dependence of the CO2 damage to the specific condition and application of the CO2: CO2 storage, CO2 transporting pipeline, CO2 underground storage, etc.



### **Open questions:**

• How is the interaction of the metallic infrastructure with mixed CO2 with other energy carriers such as H2, methane, and NaCI, water and others? The complexity of the real environment requires specific test in simulated conditions in laboratory.

- How can we predict the life-time of the infrastructure to avoid leakage, collapses, etc?
- Corrosion fatigue prediction methods require to be developed?
- What is the role of welded zones with high residual stress? How can we control the material degradation?



LUT Mechanics of Materials Goal: New Standards Required for qualification of materials in CO2 and gasmixtures



Prof. Masoud Moshtaghi is a member of the <u>Standard Committee</u> at NACE, API and IIW C-XI for hydrogen transport and storage testing procedures.





#### SC 26 - Carbon Capture, Alternative Fuels, and Energy Storage



SC 26 - Carbon Capture, Alternative Fuels, and Energy Storage

member last person joined yesterday



Pressure Vessels, Boilers and Pipelines



https://scholar.google.com/citations?user=UgjW2j8AAAAJ&hl=en https://www.scopus.com/authid/detail.uri?authorId=55387560300

Selected partners





# Thank you for your attention!



